

PŘEKLAD

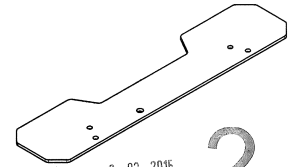
dne: 17. 12. 2014

PROVEDLA

VERA V

POUŽITÁ STAT.
NEJST. RADII
RADIUS 41530

NOTA :
- Metal sheet thickness : 6 mm
- Radii without dimension : R = 10
- Bend radii : R = 1



- 2 - 03 - 2015
ARCHIV

2

N2 14/0402

Condition at time of delivery	
de-scaled (degree of purity)	X
SA 2 17 acc. ISO 8503-1	
without burrs acc. WH 1030	
Permissible top-end rounding during flame cutting (also positive bead acc. WH 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X

(02)

Indicate the required condition at time of delivery with an X.

LASER cutting tolerances					
100% min cutting radius without dimensions R = 1 mm unless otherwise specified					
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <	
± 0.5	± 0.8	± 1.0	± 1.5	± 2.0	

First angle projection	02	Adm. 03	148726		
General tolerance (GT) in mm		Order --> used permissible			
Size range					
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000		
GT coarse					
1	2	3	4		
2	3	4	6		
3	4	6	10		
4	6	10	16		
6	10	16	25		
10	16	25	40		
16	25	40	63		
25	40	63	100		
40	63	100	160		
63	100	160	250		
100	160	250	400		
160	250	400	630		
250	400	630	1000		
400	630	1000	1600		
630	1000	1600	2500		
1000	1600	2500	4000		
1600	2500	4000	6300		
2500	4000	6300	10000		
4000	6300	10000	16000		
6300	10000	16000	25000		
10000	16000	25000	40000		
16000	25000	40000	63000		
25000	40000	63000	100000		
40000	63000	100000	160000		
63000	100000	160000	250000		
100000	160000	250000	400000		
160000	250000	400000	630000		
250000	400000	630000	1000000		
400000	630000	1000000	1600000		
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